

Beyond the Buzzword: What 'Commercial-Ready' Really Means in Cell and Gene Therapy

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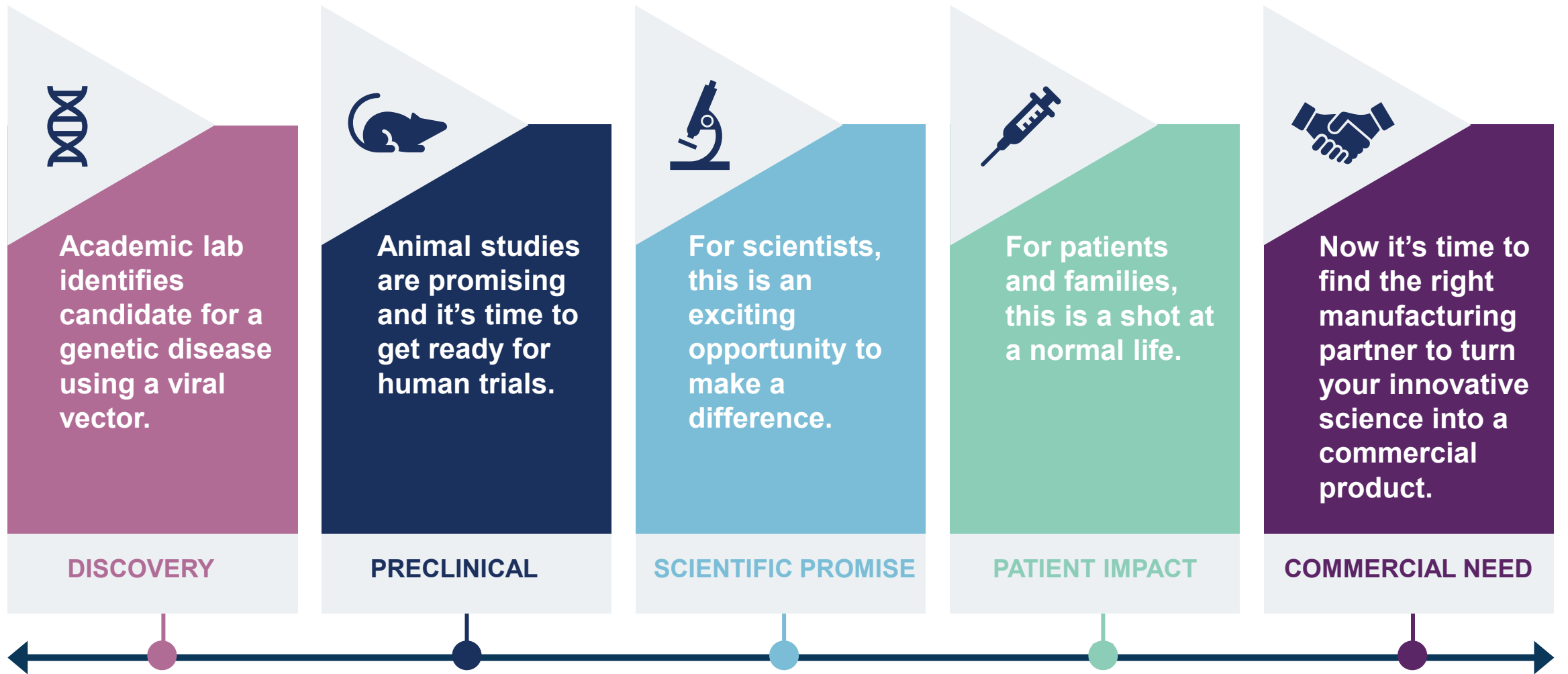
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The journey to commercializing a new potential therapeutic

What it takes to turn breakthrough science into a therapy



The importance of CDMO selection in a constrained market

Market dynamics are raising the stakes for manufacturing partnerships

Batch prices are exceeding **\$1-3 million**

Cell and gene therapies are **moving quickly** from clinical promise to commercial reality

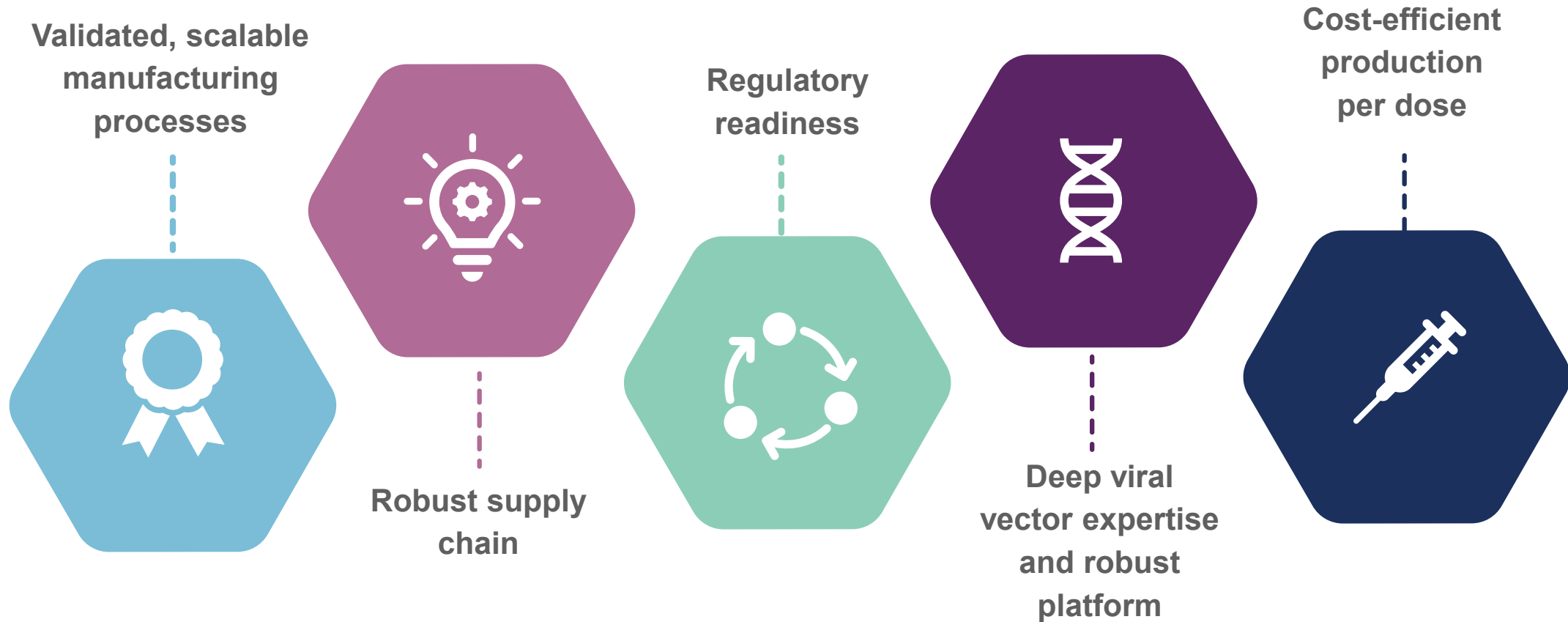
So, how do you find the right **CDMO partner** who will help you deliver the best product for your trials and commercial supply?

High dose requirements and poor productivity means **multiple batches**

Manufacturing **slots are booked months (even years) out**

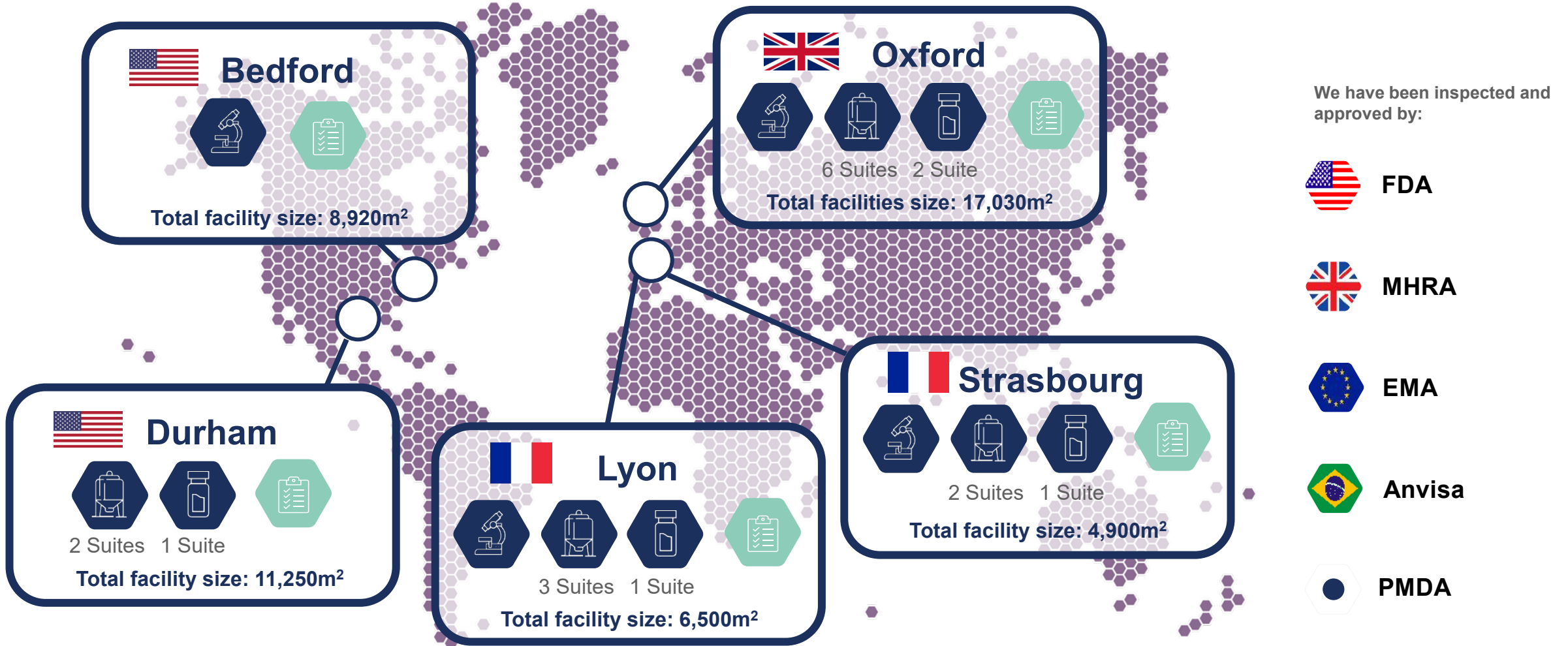
What does “commercial ready” mean to OXB?

Cell and gene therapies are commercial-ready when biology, process, and delivery are scalable together

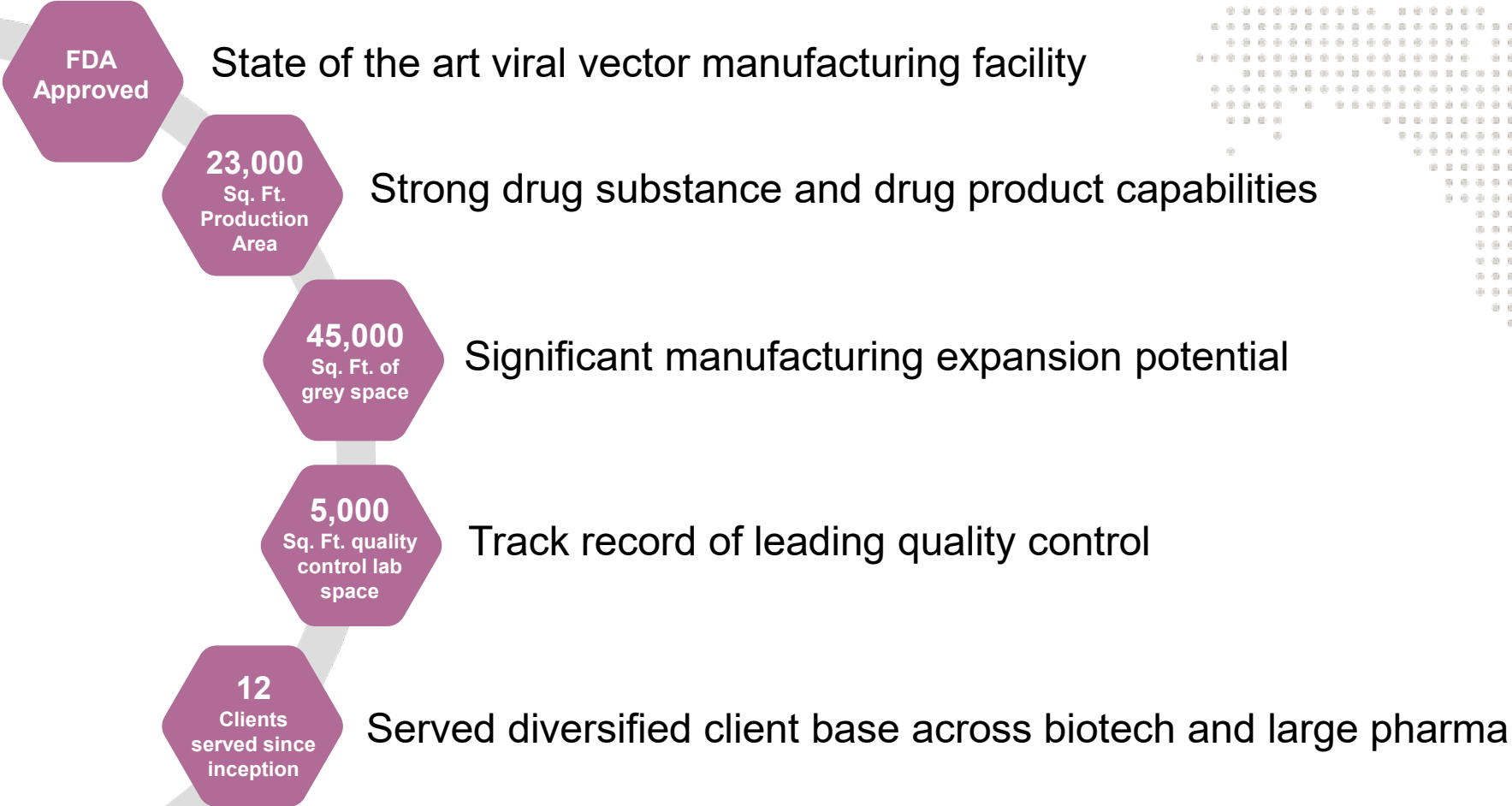


Validated, scalable GMP manufacturing through OXB's global network

Unified global network offers robust supply chain and backup sites



Expanding to OXB Durham brings commercial manufacturing to the US - A strategic acquisition to expand



OXB Durham offers rapid expansion capacity

Suite C and Grey space can enable rapid expansion to increase manufacturing

Suite C

Grey space

Suite C: batch production expansion by ~100%

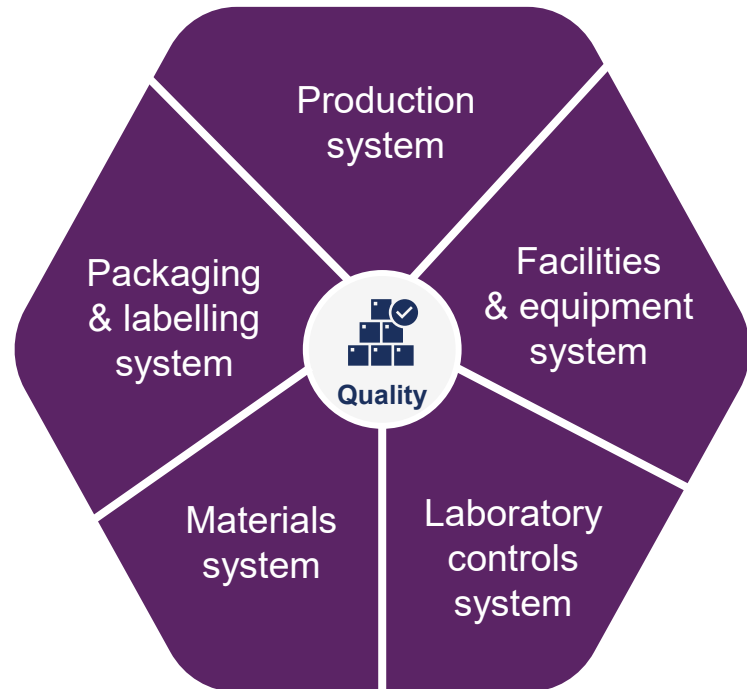
- Suite C is available for the addition of vector manufacturing capacity of ~50 batches annually.
- Designed to feature a cell expansion suite, two upstream processing trains with bioreactor trains up to 1000L and a downstream suite.



Grey Space: 45,000 sq .ft. for additional expansion

- Potential to be repurposed to support drug substance, drug product and/or fill-finish.
- Fill-finish expansion in grey space already mapped out for rapid deployment if required
- Split into two zones to give various layout options.

Our robust QMS enforces our quality standards, mitigates risks and promotes continuous improvement



We have been inspected and approved by global regulatory authorities:



FDA



MHRA



EMA



Anvisa



PMDA



30+ successful regulatory inspections



No written observations in latest FDA inspection in our facilities in the UK

In addition, we are routinely inspected by our clients and have been a key supplier for clinical and commercial C> products for 7+ years

OXB's regulatory track record provides a strong foundation for successful clinical trials and commercial products

We leverage our **global regulatory track record** to support your regulatory planning and preparations

45+

Regulatory submissions

100+

Successful audits

>40

Countries where products using our vector has been approved

1

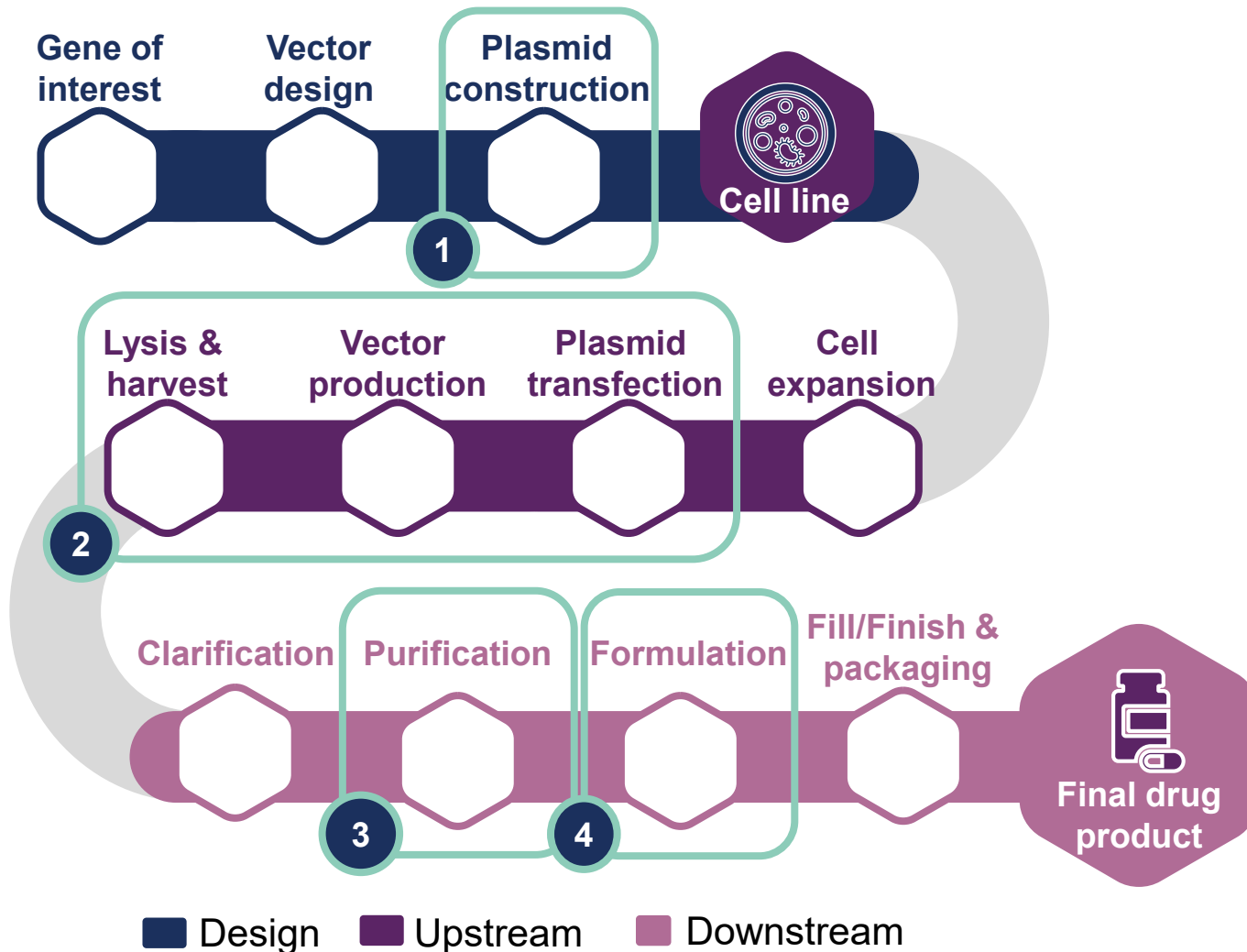
Drug Masterfile for UK facilities to support applications reviewed by FDA

Our experts have **extensive experience** interacting with regulatory bodies

- **Prepare for regulatory meetings and respond to regulatory questions**, including pre-submission meetings
- **Provide expert consultation on CMC dossier**, drafting and reviewing key documents for submission readiness
- **Establish working relationship** with regulatory bodies to consult on expedited development path for novel therapies
- **Redaction of quality section** for IND, CTA and BLA filings
- **Regulatory advice** on the optimum selection of assays

Leverage OXB's deep expertise and platforms in CGT

Example: The inAAVate™ platform



Our platform technologies

- 1 Dual plasmid and pHelper:** improved productivity and packaging efficiency
- 2 Vector production and Lysis:** optimized and scalable process for improved productivity and packaging
- 3 Purification:** robust and scalable AF and AEX process for high% full capsid and control of PTMs for improved potency
- 4 Formulation:** broad applicability to multiple serotypes. Demonstrated stability for 18 months at 2 – 8°C

Seamless integration into the inAAVate™ platform offers high productivity



Key drivers of up to 10x productivity gain:

- Dual plasmid transfection & construct design
- Transfection density increase
- DNA amount & plasmid ratio optimization



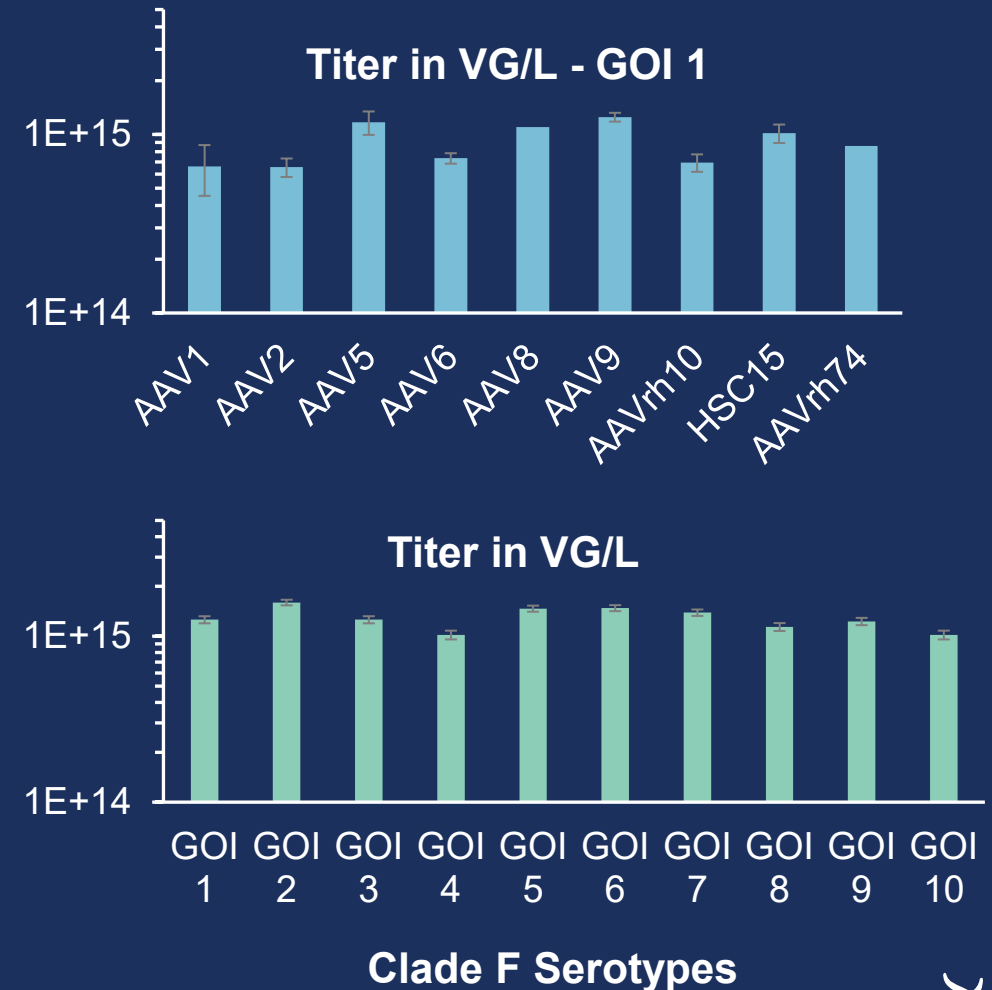
Process improvements:

- Process parameter optimization (e.g., pH)
- Productivity additive
- Transfection preparation control

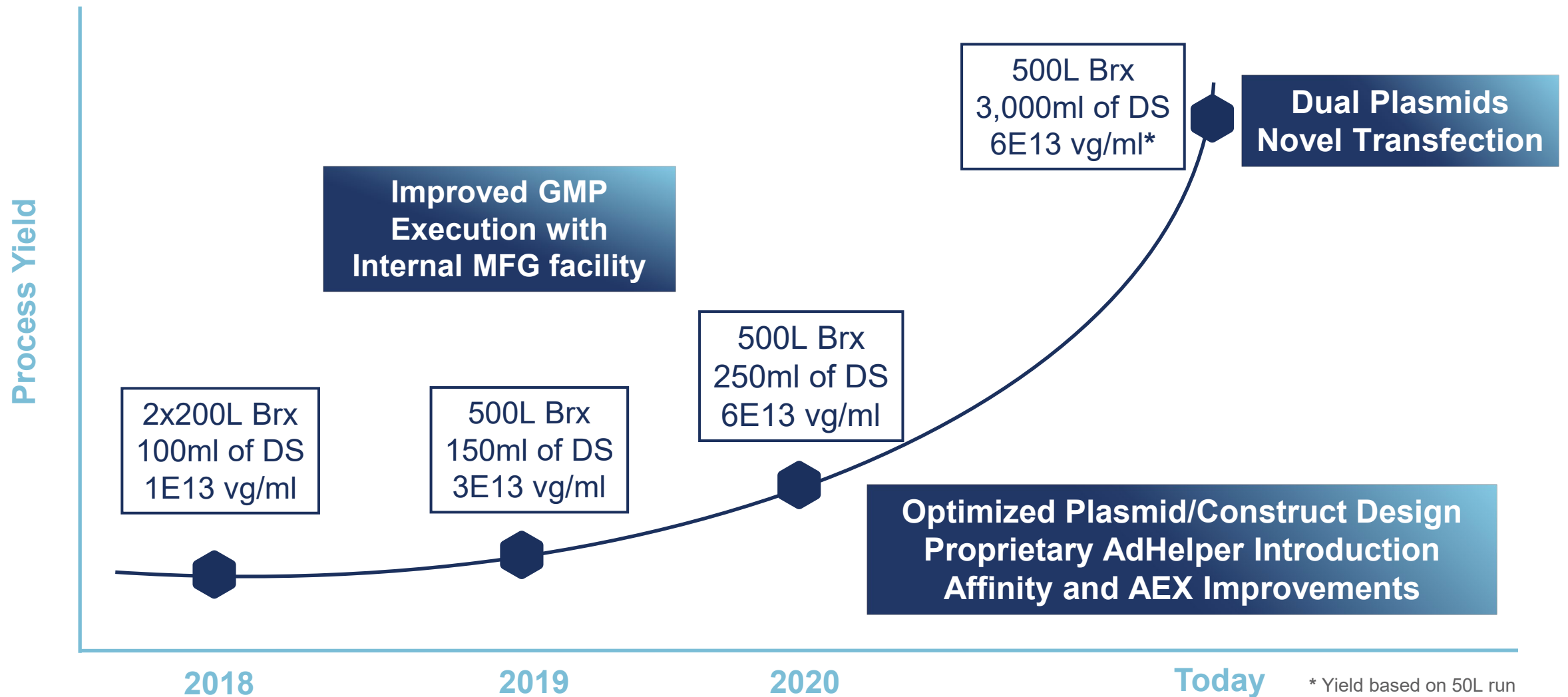
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Consistently high titers achieved without DNA and plasmid ratio optimization

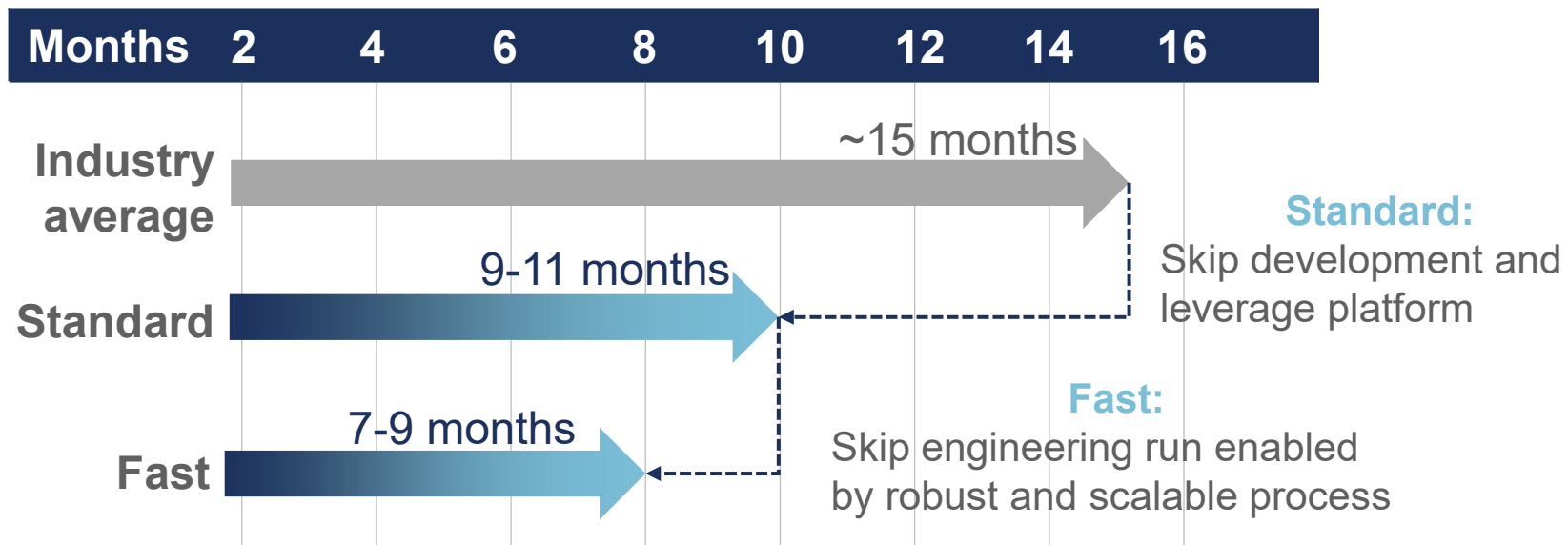


Increased productivity of the inAAVate platform improves purity and cost of goods



How the inAAVate™ platform streamlines your path to clinic

Speeding up the process is key to **accelerating clinical trials**, maintaining a competitive edge, and ultimately enabling **faster access to transformative treatments**.

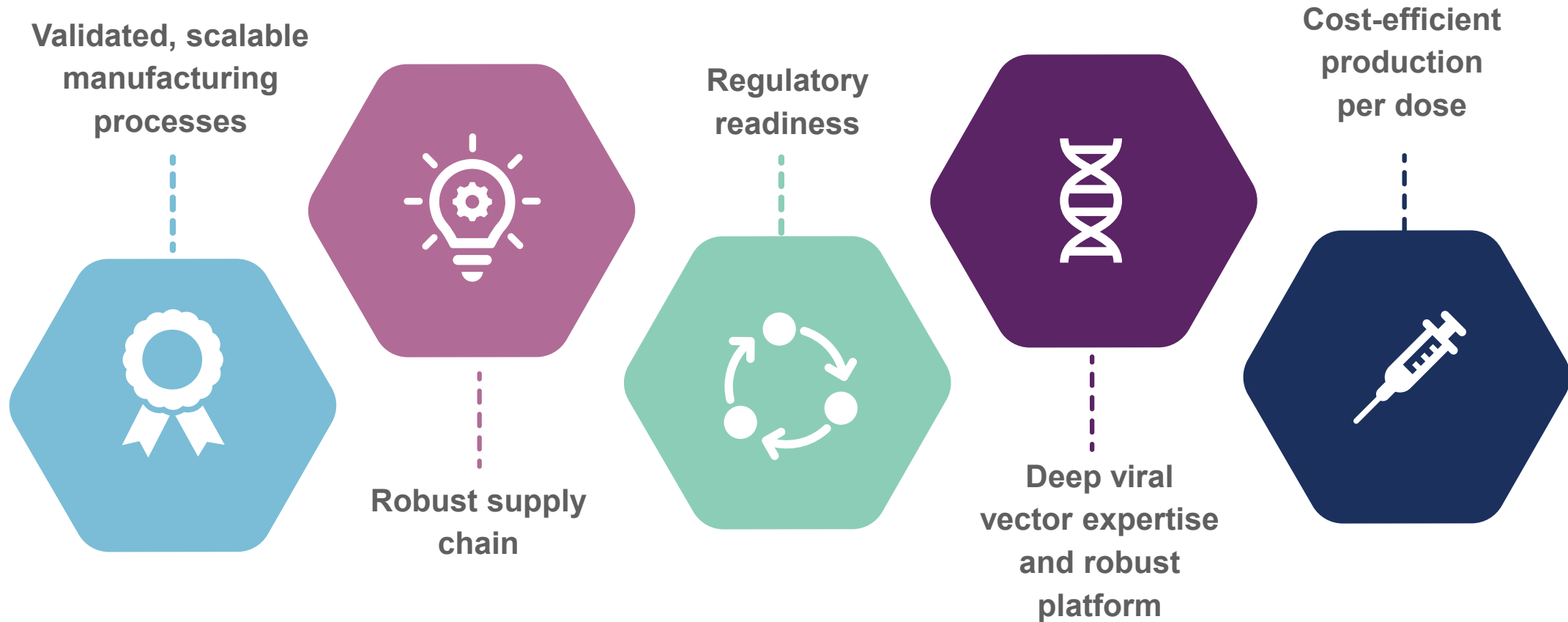


How do we achieve these timelines?

- ✓ Key innovations throughout the upstream and downstream process leading to higher titers and consistent performance at any scale
- ✓ Expertise for accelerated analytical development and qualification

Wrap up: What does commercial ready mean to OXB?

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Q&A

✉ Contact us at partnering@oxb.com

➔ [OXB.com](https://www.oxb.com)

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Let's deliver
life-changing
therapies together

